

Receiving Report

Date:

Batch No:

Supplier:

Dart P/O:

Packing Slip:

Yes

No
No

Invoice:

Yes

No
Cr

Receipt:

Cast

cr

Release Note Attached:

Yes

No

N/A

Waybill Attached:

Yes

No
No

N/A

Shipment Complete:

Yes ☒

No

N/A

QC6 Inspection

12

25

N/A

Work Order

—

N/A

Discrepancies

Discrepancies						
Part Number	Description	Quantity Ordered	Quantity Received	Quantity Returned	Quantity Short	Comments

Initials of receiver (if shipment OK) Level 12

Production/Admin:

Date _____

Received/Costing

Initial

Location

Page 1 of 1

All amounts are calculated in domestic currency.

Grouped by Vendor ID

Purchase Order ID/ Curr Type	Line Nbr/ Insp Req	Project ID	Reference/ Description/ Cert Std	PO U/M / Stock U/M	Required Date Required Qty	Recv Date/ Recv Emp	Recv Qty (PO U/M)	Cost Per Unit/ Recv Value	Inspected Qty/ Rejected Qty (PO U/M)	MRB Qty/ MRB Reject Qty	Book Amt
VendorID/Vendor Name		VC-MET001	Metaux Castle								
PO14116	I		M304B0.250x0.500 f		5/30/2011	5/27/2011	240.0000	\$2.44	0.0000	0	\$584.45
CAD	No		304 BAR .250 x .500 f		240.0000	DESJ02		\$584.45	0.0000	0	
			117842								
									Total Received Quantity:		240.0000
									Total Qty to Inspect (PO U/M):		0.0000
									Total Reject Quantity:		0.0000
									Total Receipt Value:		\$584.45
									Total Balance Due Quantity:		0.0000

**Castle Metals®**

A. M. Castle & Co.

PACKING SLIP

Page 1 of 1

Shipment No:824434

Ship From: Castle Metals MONTREAL 835-SELKIRK AVENUE POINTE CLAIRE, QUEBEC H9R 3S2		Sold To: DART AEROSPACE LTD 1270 ABERDEEN HAWKESBURY, ON K6A 1K7		Ship To: DART AEROSPACE LTD 1270 ABERDEEN HAWKESBURY, ON K6A 1K7		Deliver To: DART AEROSPACE LTD 1270 ABERDEEN HAWKESBURY, ON K6A 1K7 CA	
Date Shipped	F.O.B.	Freight Terms		Carrier		BOL No	
24-MAY-11	ORIGIN	Prepaid		MANITOULIN		824434-2	

Shipment Details	Final Destination Branch - MON
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Order No	Line No	Item No	Description				
1474824	1	4969	0.2500.0.5000.FLAT.304.STAINLESS.HR.ANN.PICKLE.132.0000-156 0000 SPECIFICATIONS: ASTM A276				
Purchase Order No		Part Number		Ordered Qty		Invoice Qty	
14116				240 FT		109.08 LBS	
Details							
Delivery No.	Mill	Heat Number	Mech Id	PCS	Width (IN)	Length (IN)	Shipped Qty (LBS)
80167316	VALBRUNA CORPORATION	423604		20		154	109.08

These commodities/technologies are subject to US Export Administration & US State Dept. Regulations and, if intended for export, were/are exported thereunder. Diversion contrary to US Law is Prohibited.

We hereby certify the material covered by this certification conforms in accordance with the above specifications and has been found to meet the applicable requirements for the material, including any specifications forming a part of the description. Test reports are on file subject to examination. All claims for defective material are waived unless made in writing to A.M. Castle & Co. within 60 days of the shipment. Material cut to the correct size, or material cut by the customer cannot be returned for credit.

Reviewed by Authorized Castle Metals Representative:

Date:

Acciaierie Valbruna S.p.A.



CERTIFICATO DI COLLAUDO ABNAHMEPRUEFZEUGNIS INSPECTION CERTIFICATE CERTIFICAT DE RECEPTION EN 10204 (2005) , 3.1

36100 VICENZA (Italia) - Viale della scienza, 25 z.l.
Stab.: 39100 BOLZANO (Italia) - Via A. Volta, 4

Cliente / Besteller/Purchaser/Client
VALBRUNA STAINLESS INC.
2400 TAYLOR STREET WEST
46801-FORT WAYNE, IN 46801-USA

Produttore: **ACCIAIERIE VALBRUNA S.P.A.**
Hersteller/Item producer

Avviso di Spedizione: D-VI09020426
Lieferanzeige/Packing list/B.L.

Ordine nr: 25485 STOCK CHINO
Bestell./Your order/Commande

Certificato nr: MEST790328/2009/
Prüfung/Test/Essai

Conferma ordine nr: E109005318
Works/Our Order/Ref. nr.

Marchio di Fabbrica:
Zeichen des Lieferanten
Trade mark:
Styl de l'usine productrice



Punzone del Collaudatore:
Stempel des Werksachverständigen
Inspector's stamp/Plombon de l'essayeur



Oggetto Prove: Descaled Annealed Hotrolled
Prüfgegenstand/Item inspected/Finissage

Tipo di Elaborazione: E+AOD
Erneuerungsart/Refining process/Mode d'elaboration

Specifiche:
Anforderungen / Requirements / Exigences

VSI Q 304/304L A
AMS 5639 H S30400 A
ASME SA182 2007 S30400/03 A
ASME SA320 2007 B8 CLASS1
ASTM A182 2009 S30400/03 A
ASTM A276 2008A S30400/03 A
ASTM A370 2009
MIL-S-862 B/1 304/304L
(0) SEC.II PT.A 2007 EDITION ADD. 2008a
(1) SEC.II PT.A 2007 EDITION ADD. 2008a
(3) SEC.II PT.A 2007 EDITION ADD. 2008a
(5) Chemical analysis only and mechanical properties.
(7) * ISO 15156-3

AMS 5639 H S30400 A
ASME SA182 2007 S30400/03 A
ASME SA320 2007 B8 CLASS1
ASTM A182 2009 S30400/03 A
ASTM A276 2008A S30400/03 A
ASTM A370 2009
MIL-S-862 B/1 304/304L
(0) SEC.II PT.A 2007 EDITION ADD. 2008a
(1) SEC.II PT.A 2007 EDITION ADD. 2008a
(3) SEC.II PT.A 2007 EDITION ADD. 2008a
(5) Chemical analysis only and mechanical properties.
(7) * ISO 15156-3

AMS 5647 H S30403 A
ASME SA193 2007 B8 CLASS1 (1)
ASME SA479 2007 S30400/03 A (4)
ASTM A262 2002A PRACTICE E
ASTM A320 2008 B8 CLASS1
ASTM A479 2008 S30400/03 A
QQ-S-763 F 304/304L A

0Chemical analysis only and mechanical properties.
2SEC.II PT.A 2007 EDITION ADD. 2008a
4SEC.II PT.A 2007 EDITION ADD. 2008a
6Chemical analysis only.

Qualità: 304/304L
Werkstoff/Grade/Qualité

Marca: AISI
Markenbezeichnung/Brand/Numéro

Punzonatura: 304/304L
Kennzeichnung/Marking/Marquage

Pos. nr. Pos. nr. Nr. de poste	Oggetto Gegenstand Description du produit	Dimensioni - In Abmessungen Dimension	Tolleranza Toleranz Tolérance	Lunghezza - In Länge Longueur	Colata Schmelze Coulée	Pezzi Stückzahl Pièces	Peso - LB Gewicht Poids	Lotto nr. Losn. Lot nr.
0020	Flat	0,5000 x 0,2500	484-06B	154 / 156	423604		2,238	834600740

Sono state soddisfatte tutte le condizioni richieste
Die gestellten Anforderungen sind e. Anlage erfüllt
The material has been furnished in accordance with the requirements
Le matériel a été livré conforme aux exigences

Controllo antimiscelazione: OK
Verwechslungsprüfung: erfolgreich durchgeführt
Antimixing testing performed: OK
Contrôle antimelange test: r.s.s.

Controllo visivo e dimensionale: soddisfa le esigenze:
Betrachtung und Ausmessung: ohne Beanstandung
Visual inspection and dimensional checks: satisfactory
Contrôle visuel et dimension: satisfaisant

TEST ALLO STATO DI FORNITURA											
Test on delivery condition Prüfung auf lieferbarem produkt test à l'état de fourniture Prueba sobre el material así como entregado											
TEST	Provetta/Proveita Sondierung/sonde Lamellar/Platte Größe/Größe With Dim. Thickness Läng. dicken, mm	° F	Posiz. Saggio Position Lage	Snervamento Biegeversuch Yield Stress Rp 0,2% k.s.i.	Snervamento Biegeversuch Yield Stress Rp 0,2% k.s.i.	Resistenza Zugversuch Tensile strength Rm k.s.i.	Allungamento Zugversuch Elongation A %	Strizione Zugversuch Reduction of area RA %		Resilienza Kerbschlagversuch Impact Value Resilience	Durezza Härte Durezza HB
Valori richiesti 1 Anforderungen/Required values Valeurs demandées		min max		30	-	75 115	- 40	-	50	-	140 235
A	12X6,3	68	L	45		87	61		69		179

TEST			min	max	
A	Grain size for ASTM E112				5

Mechanical properties according to ASTM A370.

1) L=lunghezza/length, T=traversale/width, Q=Tangenziale/tangential

Analisi chimica

Chemische Zusammensetzung/Chemical Analysis/Analyse chimique

Colata/Heat Schmelze/Coulée	min - max 0,030	1,00	2,00	18,00 20,00	1,00	1,00	8,00 10,50	0,040	0,020 0,030	0,100				
C %	Si %	Mn %	Cr %	Mo %	Cu %	Ni %	Co %	P %	S %	N %				
423604	0,030	0,50	1,68	18,26	0,55	0,41	8,31	0,076	0,027	0,028	0,093			

Produced without class I-II Ozone depleting substances.
Solution heat treated free from continuous carbide network.
Annealing temperature: 1940°F for 0.5 h/water.
Micro and macro etch test: OK

Vicenza, 02/10/09 V00000 (Mod. MCER)	Il collaudatore di stabilimento / der Werkssachverständige / Works Inspector / L'agent d'usine M. Rizzotto	Pagina - 1 di 2
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Acciaierie Valbruna S.p.A.



36100 VICENZA (Italia) - Viale della scienza, 25 z.i.
Stab.: 39100 BOLZANO (Italia) - Via A. Volta, 4

Cliente / Besteller/Purchaser/Clerk
VALBRUNA STAINLESS INC.
2400 TAYLOR STREET WEST
46801-FORT WAYNE, IN 46801-USA

Produttore: **ACCIAIERIE VALBRUNA S.P.A.**
Hersteller/fabrik/Usine producer

Oggetto Prove: Descaled Annealed Hotrolled
Prüfgegenstand/Item inspected/Finissage

Avviso di Spedizione: D-VI09020426
Lieferanzettel/Packing list/B.L.

Ordine nr: 25485 STOCK CHINO
Bestell/Your order/Commande

Tipo di Elaborazione: E+AOD
Erweichungsarten/Heat treatment process/Mode d'elaboration

CERTIFICATO DI COLLAUDO
ABNAHMEPRUEFZEUGNIS
INSPECTION CERTIFICATE
CERTIFICAT DE RECEPTION
EN 10204 (2005) , 3.1

Certificato nr: MEST790328/2009/
Prüfung/Proof/Examen

Conferma ordine nr: EI09005318
Werk/Our Order/Ref. n.

Marchio di Fabbrica:
Zeichen des Lieferanten
Trade mark
Sigle de l'usine productrice

Punzone del Collaudatore:
Stempel des Werkssachverständigen
Inspector's stamp/Pointon de l'essayeur



Intergranular corrosion test per ASTM A262 pract. E: ok.
Material is DFARS Compliant

Melted and manufactured in Italy No welding or weld repair Material free from Mercury contamination
We declare that the finished product is checked for radioactive contamination through Portal System when it leaves the production plant.
The Quality Management System is Certified acc. Pressure Equipment Directive [97/23/EC] Annex 1, s. 4.3 by TÜEV and LLOYD'S

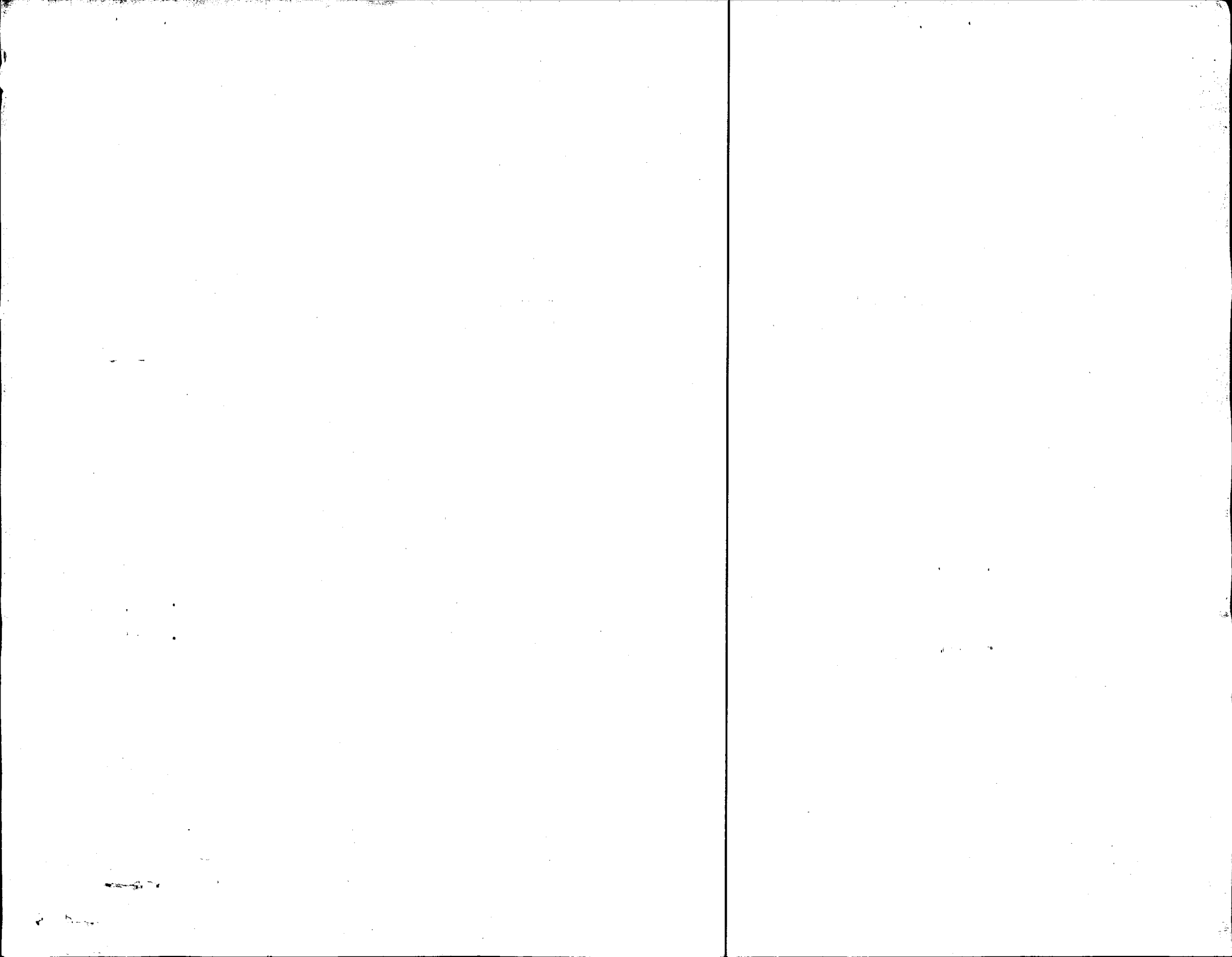
CASTLE METALS STO

HEAT NUMBER 423604
MECHANICAL ID 4969
ITEM CODE ---
LOT NUMBER 36952
PURCHASE ORDER Valbruna
SUPPLIER Valbruna
SPECIFICATION/LCS ---
COMMENT ---
APPROVED/DATE M. Rizzotto 1-20-10

Vicenza, 02/10/09 VC0008 (Mod. NCER)	Il collaudatore di stabilimento / der Werkssachverständige / Works inspector / L'agent d'usine <u>M. Rizzotto</u>	Pagina - 2 di 2
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Castle Metals FP

HEAT NUMBER 7YK1
MECHANICAL ID _____
ITEM CODE 42464
LOT NUMBER _____
PO NUMBER 88655
RECEIPT DATE 3-8-2011
SUPPLIER NAS
SPECIFICATION _____
LCS ND
COMMENT _____
APPROVED DL





Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO14116

Purchase Order Date 5/18/2011

PO Print Date 5/18/2011

Page Number 1 of 1

Order From : VC-MET001
METAUX CASTLE
A.M. CASTLE & CO. (CANADA) INC. - BOX B9204 PO BOX 9100
TORONTO, ON M4Y 3A5
CA

Contact Name		Buyer	Chantal Lavoie
Vendor Phone	514 694 9575	Requisition Nbr	
Vendor Fax	514 695 3281	Tax Resale Nbr	10127-2607
Vendor Account Nbr		Terms	Net 30
		Currency	CAD
		FOB	Destination-Collect

Ship To : DART AEROSPACE LTD 1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

FAKED
CZ11/05/18

Line Nbr	Reference Revision ID Vendor Part Number	Description/ Mfg ID	Req Date/ Taxable	Req Qty/ Unit of Measure	Ship Method	Unit Price	Extended Price
1	M304B0.250x0.500 006	304 BAR .250 x .500	5/30/2011 Yes	✓ 240.00 f	TST ground	\$2.4352	\$584.45

Special Inst: MATERIAL: AISI 304/316 SS BAR OR
AISI 304/316 SS PLATE
AS PER SATM A276 OR ASTM A240
NOTE: AISI 303 NOT ACCEPTABLE

NOTE: 20 PCS OF 12 FT = 240 FT

PO Total: \$584.45

**MATERIAL CERTIFICATION
REQ'D UPON DELIVERY**

Change Nbr: 1

Change Date: 5/18/2011

No substitution or deviation without
consent.
Certificate of Conformity or Material
Certification required when applicable

Chantal Lavoie

From: Desbiens, Marc <mdesbien@amcastle.com>
Sent: May 17, 2011 3:30 PM
To: Chantal Lavoie
Subject: RE: quote

Hi Chantal,

price & delivery on material.

304 bar 0.250 x 0.500" x 20 pcs just like last p/o13647

102 Lbs \$ 5.73 Lb 8-9 days

Thanks

This E-mail may contain proprietary information and may be confidential. You are to treat this material in accordance with your company's confidentiality policies and limit any distribution accordingly. If you are not the intended recipient of this E-mail, you are hereby notified that any dissemination, distribution or copying of this message is strictly prohibited. If you received this message in error, please delete it immediately.

240 lb = 584.46 = 243525 \$a ft -

TRANSMISSION VERIFICATION REPORT

TIME : 05/18/2011 08:50
NAME :
FAX :
TEL :
SER.# : F9N212739

DATE, TIME	05/18 08:50
FAX NO./NAME	15146953281
DURATION	00:00:19
PAGE(S)	01
RESULT	OK
MODE	STANDARD
	ECM